

Amendments To The Claims

This Listing of Claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims

Claims 1 to 11 (Cancelled).

Claim 12 (Currently Amended): The process ~~Process~~ for manufacturing lids for closing off containers using a sealing seam, where the lids contain a substrate material featuring, with respect to a container on which the lids are used, an outward facing printing and an inward facing sealing layer, ~~characterized in that, comprising coating the substrate material is coated via an~~ by means of extrusion coating or ~~co-extrusion~~ coextrusion coating with an extrusion layer or ~~co-extrusion~~ coextrusion layer forming the sealing layer, and passing the coated substrate material ~~is passed~~ between a pressure roll having a smooth surface and a cooling roll while being put under pressure, whereby the substrate material faces the pressure roll and the extrusion layer or ~~co-extrusion~~ coextrusion layer faces the cooling roll, and ~~the configuration of the surface of the~~ cooling roll transfers to the extrusion layer or ~~co-extrusion~~ coextrusion layer as a reverse image forming an embossed sealing layer, the surface configuration of the cooling roll is a roughness pattern, the depth of roughness on the surface of the cooling roll is such that said roughness penetrates less than all of the way through the sealing layer.

Claim 13 (Currently Amended): The process for manufacturing lids according to Claim 12, wherein the roughness pattern of the surface

~~configuration of the cooling roll layer exhibits as surface configuration a roughness pattern having~~ has a depth of roughness of up to 50 μm .

Claim 14 (Previously Presented): The process for manufacturing lids according to Claim 13, wherein said roughness pattern has a depth of roughness from 3 to 30 μm .

Claim 15 (Currently Amended): The process for manufacturing according to Claim 13, wherein said roughness pattern has a depth of roughness from 3 ~~30~~ to 20 μm .

Claim 16 (Previously Presented): The process for manufacturing according to Claim 13, wherein said roughness pattern has a depth of roughness from 5 to 10 μm .

Claim 17 (New): The process of manufacturing according to Claim 12, wherein said sealing layer is polyethylene.

Am ndm nts To Th Titl

Please replace the Title with the following amended Title:

~~Lids for Closing Off Containers~~

**PROCESS OF MAKING LIDS HAVING AN EMBOSSED SEALING
LAYER**